

Assembly instructions

**Fully welded youth football goal, 5x2 m,
with 120x100-mm oval tubing base frame**

Art.-Nr.: 115 0823

Full-Size Goal, 7.32x2.44 m

Art.-Nr.: 115 0908

**Sport-Thieme® Aluminium Small Pitch Goal 3x2 m,
Fully Welded, Portable**

Art.-Nr.: 203 3004

Thank you very much for choosing a Sport-Thieme product!

Please read the instructions fully before you assemble the equipment, so you can enjoy the product and safety is guaranteed. We are happy to answer any questions you may have.



Assembly instructions

for Art.-Nr. 115 0823/115 0908/203 3004

1. Scope of delivery

Please check the following content before assembly.

1x Completely welded goal

1x Accessories:

- Safety system net holder (numbers see table on page 2)
 - 2 x ring nut M 6 x 60
 - 2 x self locking cap nut DIN 986, M 6
 - 4 x plastic cap Ø 28mm
 - 1 x assembly instruction
- The net is not part of the delivery.

2. Assembly of the net

- a) Stick at first ring nuts M 6 x 60 for fixing of tension cord through the boreholes of the net hoops and fix them with self locking cap nuts DIN 986, M 6 (see photo).
Take care that rings point to the goal inside.
- b) Then fix net holders at the net rope. Bend open net holders a little and press rope into the holders. We recommend the following distribution of net holders for the different goal sizes:

Size	Depth	Net holders					Cat.no.
		total	crossbar	uprights	ground bars	ground tube	
3,00 x 2,00m	1,50m	50	12	8	5	12	203 3004
5,00 x 2,00m	1,50m	58	16	8	5	16	115 0823
7,32 x 2,44m	2,00m	74	20	10	7	20	115 0908



- c) After having mounted all net holders fix net at the goal construction. Stick net holders in the net hook rail and fix them with a 90 degrees' rotation. If necessary use a thin screw driver.
Do not pull the net over the net hoops from the outside. Take care that it is freely suspended between the hoops.
- d) Now the tensioning cord can be tightened between the ring nuts (see point a)) which are provided at the net hoops.
- e) Dismantling of the net is also done by rotation of the net holders through 90 degrees. If necessary use a thin screw driver.

3. Ground fixing

The ground bars/ground tube are equipped with boreholes of 25 mm which serve to fix the special anchoring systems for the goal. Different systems are available (see Sport-Thieme accessories). The anchoring system is not part of the delivery. The use of the goal without corresponding anchoring system is at your own risk. If you do not use any anchoring system close the boreholes with the supplied caps for safety reasons. Use a mallet if necessary.

4. Maintenance, safety an storage instructions



This goal is constructed only for soccer matches and not for other purposes. Check all screwed fastenings before use and repeat it from time to time.

It has to protected against overturning at any time. Do not climb net or goal frame. It is not allowed to fix additional parts or extensions at the goal frame which may impair the safety of the goal (according to DIN EN 748).

To avoid damage and misuse goals have to be stored secured and in an upright position when not in use.

Only use water for cleaning the surfaces. Do not use alcohol or any aggressive chemicals!