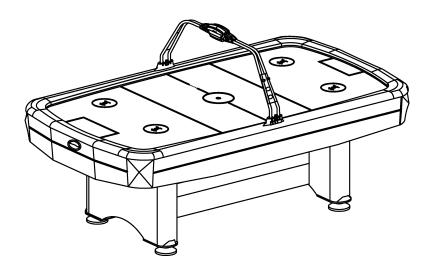
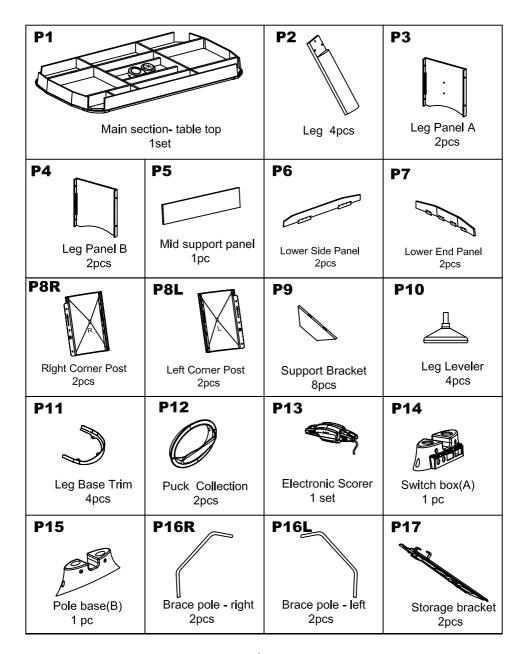
HOCKEY TABLE

ASSEMBLY INSTRUCTIONS



PARTS IDENTIFIER



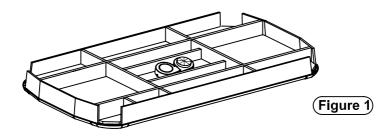
PARTS IDENTIFIER

H1	H2	Н3	Н4
3/16"x1-3/4" Bolt 4pcs	1/4" Bolt 16pcs	3/8" Bolt 12pcs	3/16" Flat Washer 4pcs
H5	Н6	Н7	Н8
		Orthograph	Outro
1/4" Flat Washer 16pcs	3/8" Flat Washer 12pcs	1/2" Round Screw 48pcs	3/4" Round Screw 48pcs
Н9	H10	H11	H12
Chining			
1" Round Screw 4pcs	3/16"x1-5/8" Bolt 2pcs	3/16"x2-5/8" Bolt 2 pcs	3/16" Lock Nut 6pcs
Striker 4pcs	Puck 6pcs	A3 Allen Key 2pcs	Glue 1set
(A5)-Transformer lpc	A6		

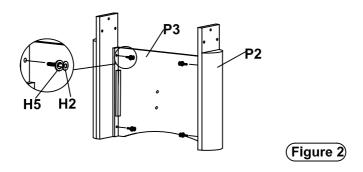
HOCKEY TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE HOCKEY TABLE

1: Find a clear level area to assemble your hockey table on.We recommend flattening the out delivery carton and building the table on it to protect parts during assembly.Place the main section table top P1 on the ground, playing surface face down.



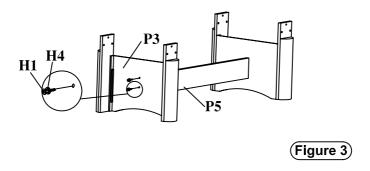
2: Attach the leg panels **P3** to the legs **P2** using 1/4 bolts **H2** and flat washers **H5**, as shown in **FIGURE 2**. Repeat this step for all the legs and leg panels.



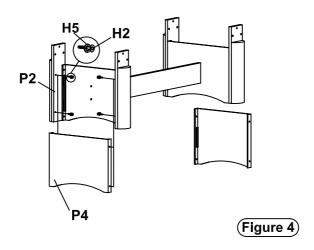
HOCKEY TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE HOCKEY TABLE

3: Attach the mid support panel **P5** to the leg panel **P3** using 3/16 bolts **H1** and flat washers **H4**, as shown in **FIGURE 3**.



4: Attach the leg panels **P4** to the exposed side of the legs **P2** using 1/4 bolts **H2** and flat washers **H5**, as shown in **FIGURE 4**.



HOCKEY TABLE ASSEMBLY

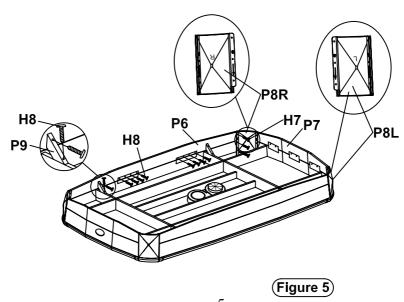
WARNING: TWO ADULTS NEEDED TO ASSEMBLE HOCKEY TABLE

The following steps will require use of the glue provided **A4** to help secure the parts together. Apply glue behind the wooden blocks on the lower and on the edges of the support brackets, wipe off any excess glue during the process with a damp cloth.

- 5: Attach the relevant corner posts **P8R** & **P8L** to the corners using screws **H7** as shown in **FIGURE 5**.
- 6: Attach the lower side panels **P6** and the lower end panels **P7** using screws **H8**, as shown in **FIGURE 5**. Make sure the edges of the lower and upper aprons are flush with each other. Next attach the support brackets **P9** between the lower panels and the frame using screws **H8** as shown in **FIGURE 5**.

WARNING: The corner post **P8R** & **P8L** with "L" marked on it should be attached to the lower side of panel **P6.**

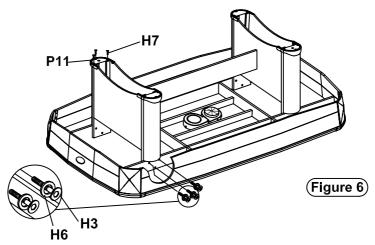
The corner post P8 with "S" marked on it should be attached to the lower end panel **P7**.



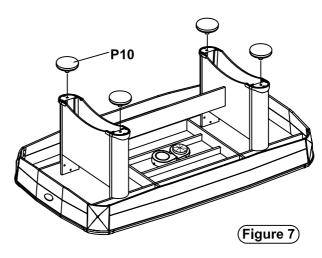
HOCKEY TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE HOCKEY TABLE

- 7: Attach the previously made leg assemblies to the main section table top using 3/8 bolts **H3** and flat washers **H6**, as shown in **FIGURE 6**.
- 8: Attach the leg base trim P11 to the legs using screws H7, as shown in FIGURE 6.



9: Screw one leg leveler P10 into the bottom of each leg, as shown in FIGURE 7.

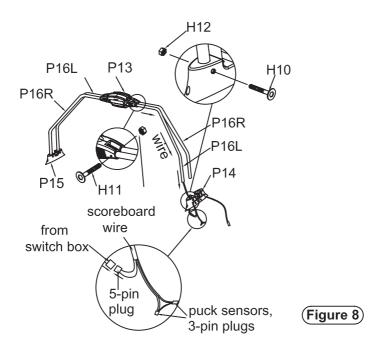


HOCKEY TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE HOCKEY TABLE

10. Secure the scoreboard to both brace poles using H11 bolts and H12 locknuts. Now feed the scoreboard wire down through the P14 switch box. Insert and secure the brace poles to the switch box using H12 bolts and H10 lock nuts.

Connect the 5-pin plug from the scoreboard wire to the 5-pin plug from the switch box. this wire group will be placed inside the switch box before you attach it to the top rail.



HOCKEY TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE HOCKEY TABLE

11: First attach the **P15** base of the scoreboard assembly to the top rail using **H9** screws.

Next, feed the wiring from the **P14** switch box(3-pin plugs, female adaptor plug) down through the top rail, and secure the **P14** base to the top rail using **H9** screws.

Connect the 3-pin puck sensor plugs from the main circuit wire to the 3-pin sensor plugs from each goal.

Insert the plug from the fan motors into one of the remaining outlets on the power strip.

Now insert the 2-prong plug from the switch box directly into the wall outlet . Now you will be able to fully operate all functions of the table using the green and red buttons on the switch box

12. Attach the P17 storage brackets to the brace poles using H7 screws.

